TURNER
ENGINEERING &
CONSULTING, INC.

2080 Mauve Terrace
North Port, FL 34286
Ph. 941-380-1574
Fax 941-584-8591

1.0 Product Manufacturer: Coral Architectural Products
3010 Rice Mine Road
Tuscaloosa, AL 35406

2.0 Product Model: FL300T Storefront

3.0 Operator Type: Glazed Wall Window Wall O-O

4.0 Simulations Performed: Thermal simulations were performed in accordance with AAMA 507-07, *Standard Practice for Determining the Thermal Performance Characteristics of Fenestration Systems Installed in Commercial Buildings*, using NFRC-approved simulation programs WINDOW6.3 and THERM6.3, and current versions of NFRC 100-2010 and NFRC 200-2010.

5.0 Framing Type: Painted thermally broken aluminum (AT) all members. Due to proximity of walls of mullion and filler, verticals modeled with thermally improved (AU) interior boundary condition.

6.0 Sash Type: N/A

7.0 Grilles: N/A

8.0 Weatherstripping: N/A

9.0 Hardware: N/A

10.0 Edge-of-Glass Construction: Glazed in pockets with interior and exterior EPDM gaskets.

11.0 I.G. Spacer Type: Generic aluminum box spacer, with 0.01" PIB primary seals between spacer and glass, and .181" depth silicone secondary sealant, was utilized for all simulations.

12.0 Grouping: Grouping per NFRC 100 Section 4.2.4 was performed on the following items:

- Frame: the Standard Vertical and Heavy Vertical were grouped. The Heavy Vertical with the higher whole-product heat loss was used as the group leader for all simulations.

13.0 Simulation Software: Simulations were performed using NFRC-approved simulation programs WINDOW6.3 and THERM6.3, in accordance with current versions of NFRC 100-2010, NFRC 200-2010, and NFRC 500-2010.

14.0 Drawings: This report is incomplete if not accompanied by component and assembly drawings of the indicated product, provided by Coral, totaling 5 pages, bearing the initialed stamp of Turner Engineering & Consulting, Inc.

15.0 Simulation Results: Please see the following charts and tables.

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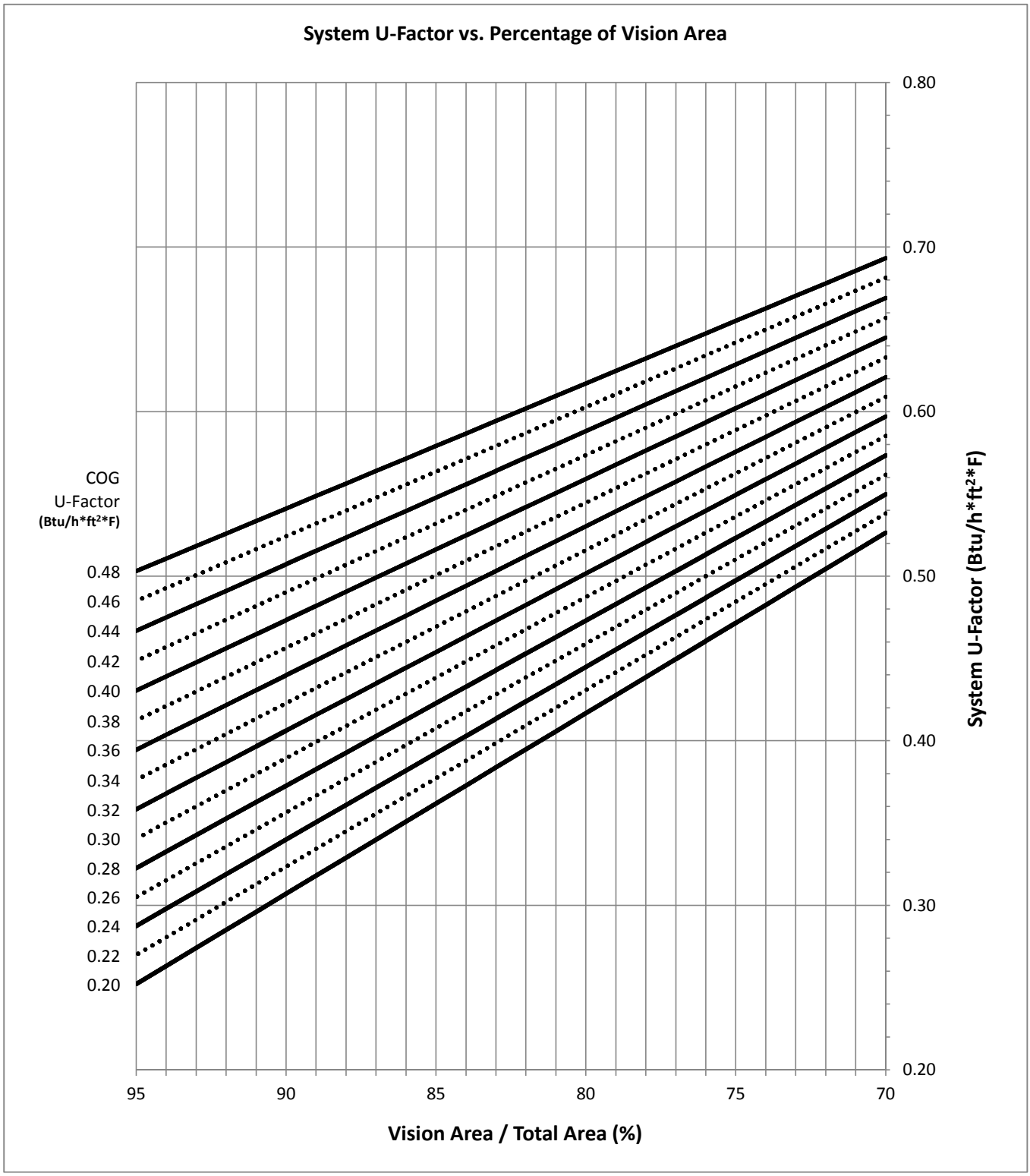

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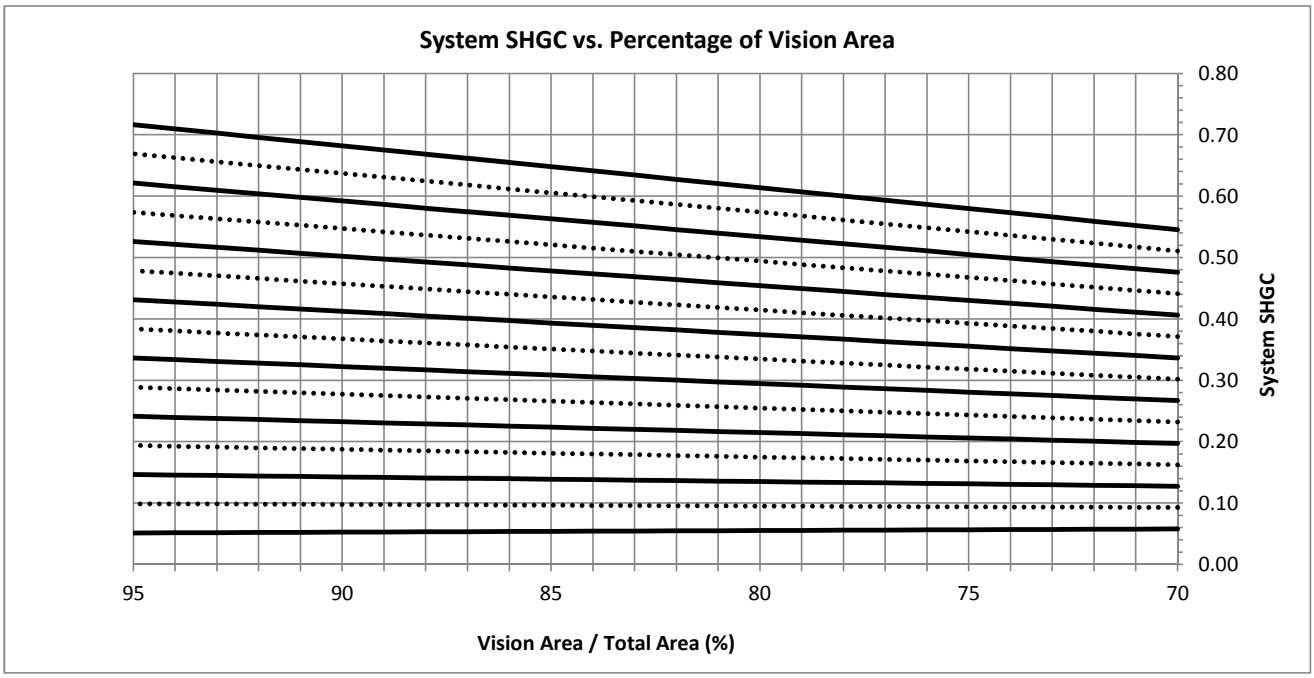

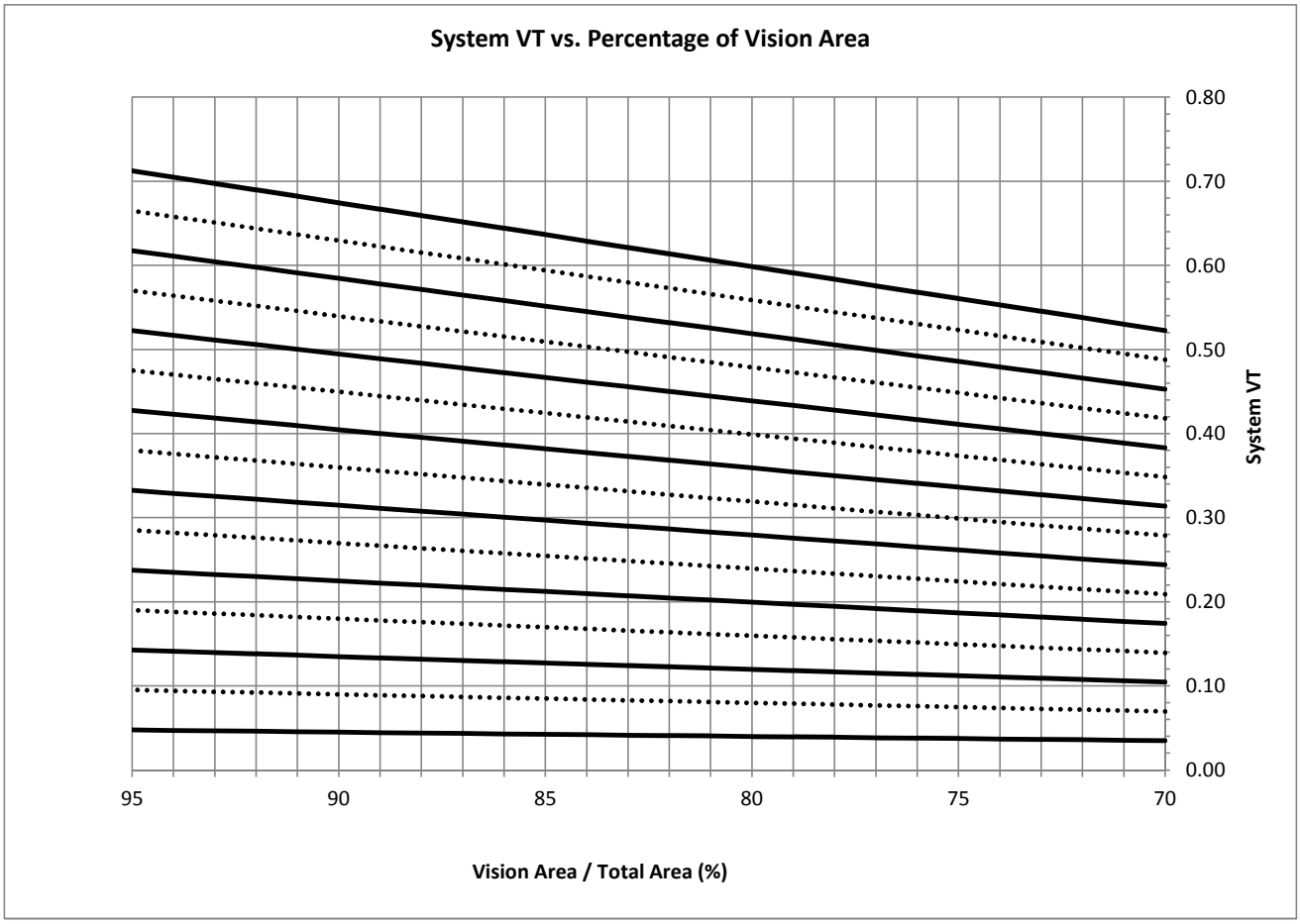

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Size-Specific U-Factor (Btu/h-ft2-F) Matrix: NFRC Standard Size (78.740'' x 78.740'')

Glazing Option	Center-of-Glass U-Factor	Overall U-Factor
1	0.48	0.55
2	0.46	0.54
3	0.44	0.52
4	0.42	0.51
5	0.40	0.49
6	0.38	0.47
7	0.36	0.46
8	0.34	0.44
9	0.32	0.43
10	0.30	0.41
11	0.28	0.39
12	0.26	0.38
13	0.24	0.36
14	0.22	0.35
15	0.20	0.33

Size-Specific SHGC Matrix:
NFRC Standard Size (78.740'' x 78.740'')

Center-of-Glass SHGC	Overall SHGC
0.75	0.67
0.70	0.63
0.65	0.58
0.60	0.54
0.55	0.49
0.50	0.45
0.45	0.41
0.40	0.36
0.35	0.32
0.30	0.27
0.25	0.23
0.20	0.19
0.15	0.14
0.10	0.10
0.05	0.05

Size-Specific VT Matrix:
NFRC Standard Size (78.740'' x 78.740'')

Center-of-Glass VT	Overall VT
0.75	0.66
0.70	0.62
0.65	0.57
0.60	0.53
0.55	0.49
0.50	0.44
0.45	0.40
0.40	0.35
0.35	0.31
0.30	0.26
0.25	0.22
0.20	0.18
0.15	0.13
0.10	0.09
0.05	0.04

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Glazing Option	NFRC COG U-Factor (Btu/h-ft2-F) *	NFRC COG Temperature (F) *	Frame Section	Frame Width (in.)	Frame U-factor (Btu/h-ft2-F)	Edge U-Factor (Btu/h-ft2-F)	Size Specific Data **		
							70% Vision Area 28.879" x 28.879"	NFRC 100 Standard Size (88.3% Vision Area) 78.740" x 78.740"	95% Vision Area 188.225" x 188.225"
1	**0.48**	44.0	L Head	2.2058	0.8537	0.5031	COG U-factors (Btu/h-ft2-F) *		
			L Jamb	1.2058	1.4007	0.5000	0.4858	0.4678	0.4656
			L Sill	2.5178	0.9822	0.4977	Total Product U-factors (Btu/h-ft2-F)		
			R Head	2.2058	0.8537	0.5031	**0.69**	**0.55**	**0.50**
			R Jamb	1.2058	1.3787	0.5089			
			R Sill	2.5178	0.9822	0.4977			
			Int. Vert.	2.4115	1.3897	0.5044			
2	**0.46**	45.0	L Head	2.2058	0.8532	0.4893	COG U-factors (Btu/h-ft2-F) *		
			L Jamb	1.2058	1.4002	0.4864	0.4653	0.4488	0.4460
			L Sill	2.5178	0.9819	0.4841	Total Product U-factors (Btu/h-ft2-F)		
			R Head	2.2058	0.8532	0.4893	**0.68**	**0.54**	**0.48**
			R Jamb	1.2058	1.3782	0.4954			
			R Sill	2.5178	0.9819	0.4841			
			Int. Vert.	2.4115	1.3892	0.4909			
3	**0.44**	46.1	L Head	2.2058	0.8523	0.4751	COG U-factors (Btu/h-ft2-F) *		
			L Jamb	1.2058	1.3994	0.4722	0.4448	0.4298	0.4266
			L Sill	2.5178	0.9814	0.4700	Total Product U-factors (Btu/h-ft2-F)		
			R Head	2.2058	0.8523	0.4751	**0.67**	**0.52**	**0.47**
			R Jamb	1.2058	1.3773	0.4813			
			R Sill	2.5178	0.9814	0.4700			
			Int. Vert.	2.4115	1.3884	0.4768			
4	**0.42**	47.1	L Head	2.2058	0.8515	0.4610	COG U-factors (Btu/h-ft2-F) *		
			L Jamb	1.2058	1.3986	0.4583	0.4245	0.4106	0.4069
			L Sill	2.5178	0.9809	0.4560	Total Product U-factors (Btu/h-ft2-F)		
			R Head	2.2058	0.8515	0.4610	**0.66**	**0.51**	**0.45**
			R Jamb	1.2058	1.3766	0.4673			
			R Sill	2.5178	0.9809	0.4560			
			Int. Vert.	2.4115	1.3876	0.4628			
5	**0.40**	48.1	L Head	2.2058	0.8507	0.4470	COG U-factors (Btu/h-ft2-F) *		
			L Jamb	1.2058	1.3979	0.4443	0.4040	0.3915	0.3875
			L Sill	2.5178	0.9805	0.4421	Total Product U-factors (Btu/h-ft2-F)		
			R Head	2.2058	0.8507	0.4470	**0.64**	**0.49**	**0.43**
			R Jamb	1.2058	1.3758	0.4534			
			R Sill	2.5178	0.9805	0.4421			
			Int. Vert.	2.4115	1.3868	0.4489			

* NFRC COG U-factor and Temperature are calculated at the standard NFRC size of 1 meter glazing height. The Size Specific COG U-factors are calculated at the actual product height.
** All product sizes and areas calculated using NFRC centerline approach on verticals.

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Glazing Option	NFRC COG U-Factor (Btu/h-ft2-F) *	NFRC COG Temperature (F) *	Frame Section	Frame Width (in.)	Frame U-factor (Btu/h-ft2-F)	Edge U-Factor (Btu/h-ft2-F)	Size Specific Data **		
							70% Vision Area 28.879" x 28.879"	NFRC 100 Standard Size (88.3% Vision Area) 78.740" x 78.740"	95% Vision Area 188.225" x 188.225"
6	**0.38**	49.2	L Head	2.2058	0.8500	0.4330	COG U-factors (Btu/h-ft2-F) *		
			L Jamb	1.2058	1.3972	0.4305	0.3837	0.3722	0.3679
			L Sill	2.5178	0.9800	0.4282	Total Product U-factors (Btu/h-ft2-F)		
			R Head	2.2058	0.8500	0.4330	**0.63**	**0.47**	**0.41**
			R Jamb	1.2058	1.3751	0.4396			
			R Sill	2.5178	0.9800	0.4282			
			Int. Vert.	2.4115	1.3861	0.4350			
7	**0.36**	50.2	L Head	2.2058	0.8493	0.4191	COG U-factors (Btu/h-ft2-F) *		
			L Jamb	1.2058	1.3966	0.4167	0.3632	0.3532	0.3488
			L Sill	2.5178	0.9796	0.4145	Total Product U-factors (Btu/h-ft2-F)		
			R Head	2.2058	0.8493	0.4191	**0.62**	**0.46**	**0.39**
			R Jamb	1.2058	1.3744	0.4257			
			R Sill	2.5178	0.9796	0.4145			
			Int. Vert.	2.4115	1.3855	0.4212			
8	**0.34**	51.3	L Head	2.2058	0.8486	0.4053	COG U-factors (Btu/h-ft2-F) *		
			L Jamb	1.2058	1.3960	0.4029	0.3430	0.3337	0.3291
			L Sill	2.5178	0.9792	0.4008	Total Product U-factors (Btu/h-ft2-F)		
			R Head	2.2058	0.8486	0.4053	**0.61**	**0.44**	**0.38**
			R Jamb	1.2058	1.3738	0.4120			
			R Sill	2.5178	0.9792	0.4008			
			Int. Vert.	2.4115	1.3849	0.4075			
9	**0.32**	52.3	L Head	2.2058	0.8479	0.3916	COG U-factors (Btu/h-ft2-F) *		
			L Jamb	1.2058	1.3955	0.3892	0.3226	0.3145	0.3099
			L Sill	2.5178	0.9789	0.3871	Total Product U-factors (Btu/h-ft2-F)		
			R Head	2.2058	0.8479	0.3916	**0.60**	**0.43**	**0.36**
			R Jamb	1.2058	1.3731	0.3984			
			R Sill	2.5178	0.9789	0.3871			
			Int. Vert.	2.4115	1.3843	0.3938			
10	**0.30**	53.4	L Head	2.2058	0.8471	0.3779	COG U-factors (Btu/h-ft2-F) *		
			L Jamb	1.2058	1.3950	0.3756	0.3023	0.2952	0.2907
			L Sill	2.5178	0.9785	0.3736	Total Product U-factors (Btu/h-ft2-F)		
			R Head	2.2058	0.8471	0.3779	**0.59**	**0.41**	**0.34**
			R Jamb	1.2058	1.3726	0.3849			
			R Sill	2.5178	0.9785	0.3736			
			Int. Vert.	2.4115	1.3838	0.3802			

* NFRC COG U-factor and Temperature are calculated at the standard NFRC size of 1 meter glazing height. The Size Specific COG U-factors are calculated at the actual product height.
** All product sizes and areas calculated using NFRC centerline approach on verticals.

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Glazing Option	NFRC COG U-Factor (Btu/h-ft2-F) *	NFRC COG Temperature (F) *	Frame Section	Frame Width (in.)	Frame U-factor (Btu/h-ft2-F)	Edge U-Factor (Btu/h-ft2-F)	Size Specific Data **		
							70% Vision Area	NFRC 100 Standard Size (88.3% Vision Area)	95% Vision Area
							28.879" x 28.879"	78.740" x 78.740"	188.225" x 188.225"
11	**0.28**	54.4	L Head	2.2058	0.8465	0.3643	COG U-factors (Btu/h-ft2-F) *		
			L Jamb	1.2058	1.3945	0.3621	0.2820	0.2758	0.2713
			L Sill	2.5178	0.9782	0.3601	Total Product U-factors (Btu/h-ft2-F)		
			R Head	2.2058	0.8465	0.3643	**0.57**	**0.39**	**0.32**
			R Jamb	1.2058	1.3721	0.3714			
			R Sill	2.5178	0.9782	0.3601			
			Int. Vert.	2.4115	1.3833	0.3667			
12	**0.26**	55.5	L Head	2.2058	0.8459	0.3508	COG U-factors (Btu/h-ft2-F) *		
			L Jamb	1.2058	1.3941	0.3486	0.2617	0.2565	0.2524
			L Sill	2.5178	0.9779	0.3466	Total Product U-factors (Btu/h-ft2-F)		
			R Head	2.2058	0.8459	0.3508	**0.56**	**0.38**	**0.30**
			R Jamb	1.2058	1.3716	0.3579			
			R Sill	2.5178	0.9779	0.3466			
			Int. Vert.	2.4115	1.3829	0.3533			
13	**0.24**	56.5	L Head	2.2058	0.8453	0.3373	COG U-factors (Btu/h-ft2-F) *		
			L Jamb	1.2058	1.3937	0.3352	0.2414	0.2370	0.2336
			L Sill	2.5178	0.9776	0.3332	Total Product U-factors (Btu/h-ft2-F)		
			R Head	2.2058	0.8453	0.3373	**0.55**	**0.36**	**0.29**
			R Jamb	1.2058	1.3711	0.3444			
			R Sill	2.5178	0.9776	0.3332			
			Int. Vert.	2.4115	1.3824	0.3398			
14	**0.22**	57.6	L Head	2.2058	0.8448	0.3238	COG U-factors (Btu/h-ft2-F) *		
			L Jamb	1.2058	1.3934	0.3217	0.2212	0.2175	0.2146
			L Sill	2.5178	0.9774	0.3199	Total Product U-factors (Btu/h-ft2-F)		
			R Head	2.2058	0.8448	0.3238	**0.54**	**0.35**	**0.27**
			R Jamb	1.2058	1.3707	0.3311			
			R Sill	2.5178	0.9774	0.3199			
			Int. Vert.	2.4115	1.3821	0.3264			
15	**0.20**	58.7	L Head	2.2058	0.8443	0.3103	COG U-factors (Btu/h-ft2-F) *		
			L Jamb	1.2058	1.3933	0.3082	0.2010	0.1979	0.1956
			L Sill	2.5178	0.9772	0.3065	Total Product U-factors (Btu/h-ft2-F)		
			R Head	2.2058	0.8443	0.3103	**0.53**	**0.33**	**0.25**
			R Jamb	1.2058	1.3705	0.3176			
			R Sill	2.5178	0.9772	0.3065			
			Int. Vert.	2.4115	1.3819	0.3129			

* NFRC COG U-factor and Temperature are calculated at the standard NFRC size of 1 meter glazing height. The Size Specific COG U-factors are calculated at the actual product height.
** All product sizes and areas calculated using NFRC centerline approach on verticals.

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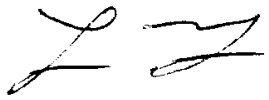
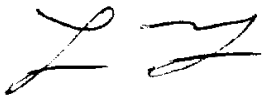
17.0 Simulator: Lucas A. Turner, P.E.

18.0 Simulator in Responsible Charge: Lucas A. Turner, P.E., attests to the technical accuracy and content of this report.



Simulator Signature



Simulator in Responsible Charge Signature

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Drawing Appendix

Following drawings and data provided by Client, totaling 5 pages

FL300T AAMA 507 THERMAL SIMULATION NFRC CMAST SUBMITTAL DRAWINGS

INDEX TO DRAWINGS	
1	INDEX TO DRAWINGS AND NOTES
2	STANDARD FRAMING ELEVATION
3	STANDARD FRAMING DETAILS
4	BILL OF MATERIALS
5	DIE DRAWINGS

TURNER ENGINEERING & CONSULTING, INC.

The information on this page, unless otherwise noted, is representative of the materials and profiles used in modeling performed for Report: **CAP-030513-01**

Initials: ZZ

REV	BY	DATE	DESCRIPTION
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Coral Architectural Products
3010 RICE MINE ROAD, TUSCALOOSA, AL 35406
PHONE: 800-772-7737 FAX: 800-255-7320

FL300T AAMA 507 THERMAL SIMULATION NFRC CMAST SUBMITTAL DRAWINGS

INDEX TO DRAWINGS AND NOTES

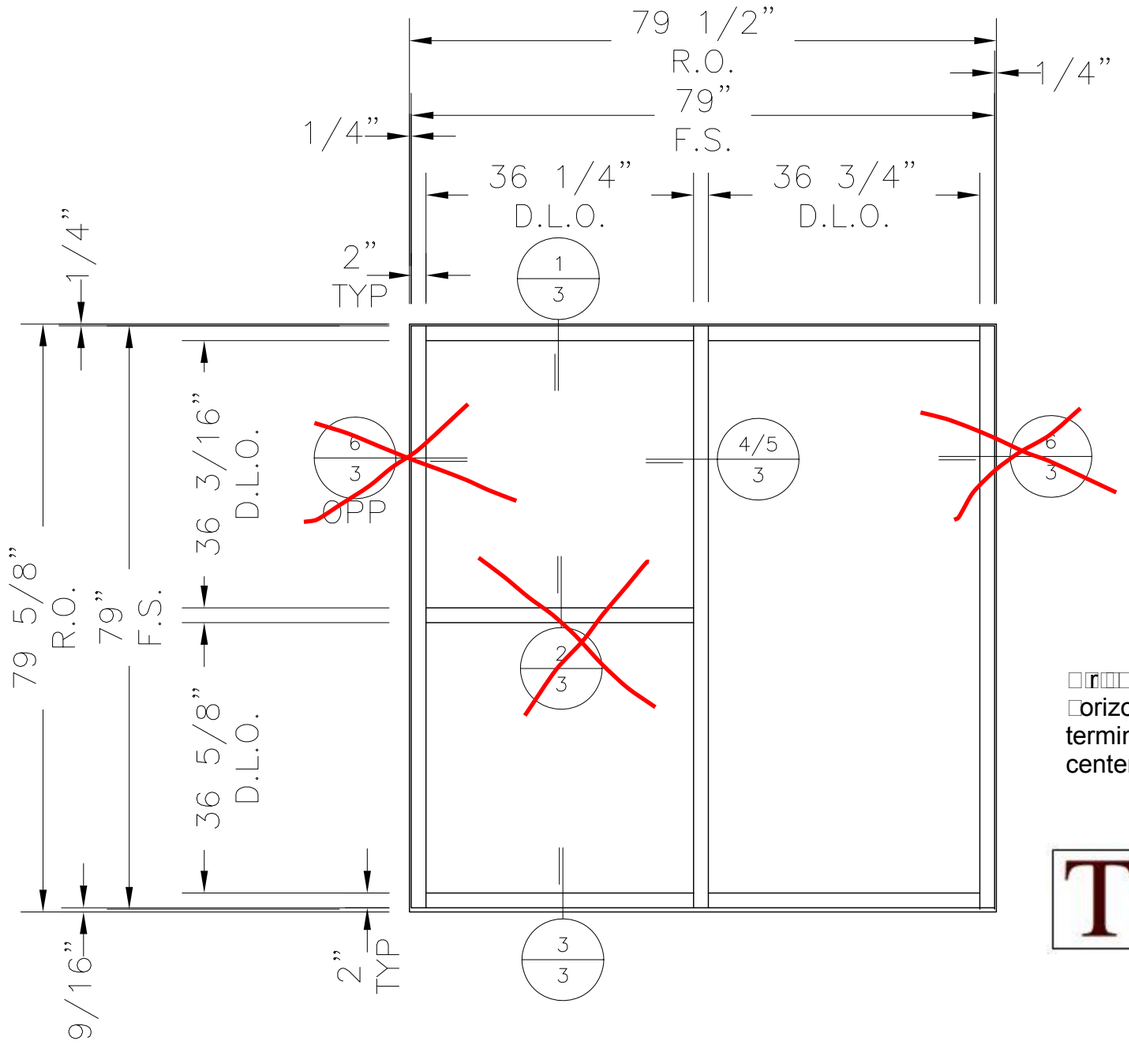
DATE 2/27/2013

DRAWN	CHECKED	APPROVED
MJ	WS	WS

PROJECT NO. AAMA FL300T

DRAWING NO. FL300T-507

SHEET 1 OF 5



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TURNER ENGINEERING & CONSULTING, INC.

The information on this page, unless otherwise noted, is representative of the materials and profiles used in modeling performed for Report **CAP-030513-01**

Initials: ZZ

TYPICAL ELEVATION FOR FL300T AAMA 507 THERMAL SIMULATION NFRC CMAST

REV	BY	DATE	DESCRIPTION
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Coral ▪ Architectural Products ▪
3010 RICE MINE ROAD, TUSCALOOSA, AL 35406
PHONE: 800-772-7737 FAX: 800-443-6261

FL300T AAMA 507 THERMAL SIMULATION NFRC CMAST SUBMITTAL DRAWINGS

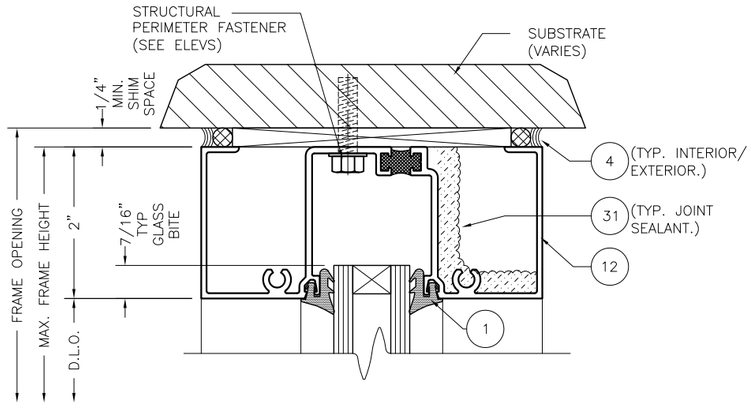
FRAMING ELEVATION

DATE 2/27/2013

DRAWN	CHECKED	APPROVED
MJ	WS	WS

PROJECT NO. AAMA FL300T

DRAWING NO. FL300T-507



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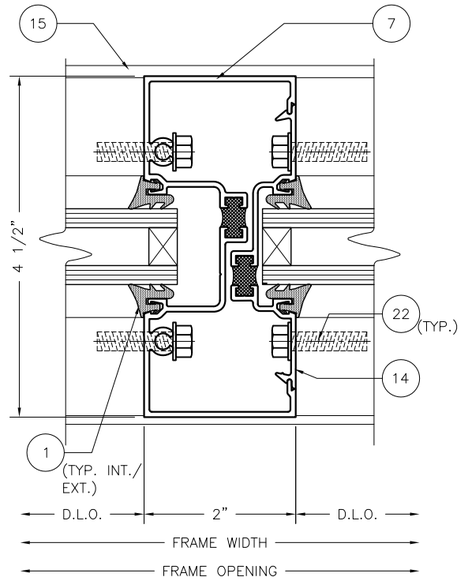
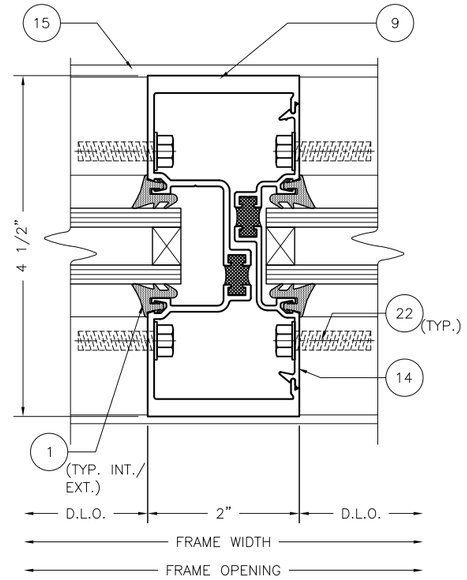
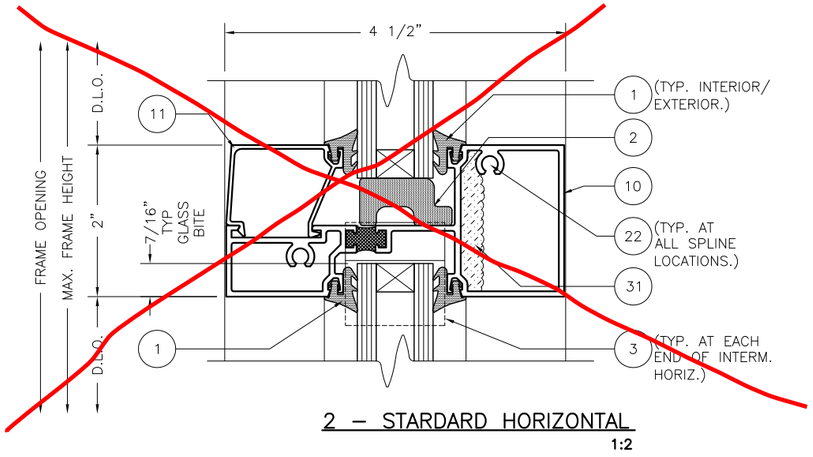
1:2



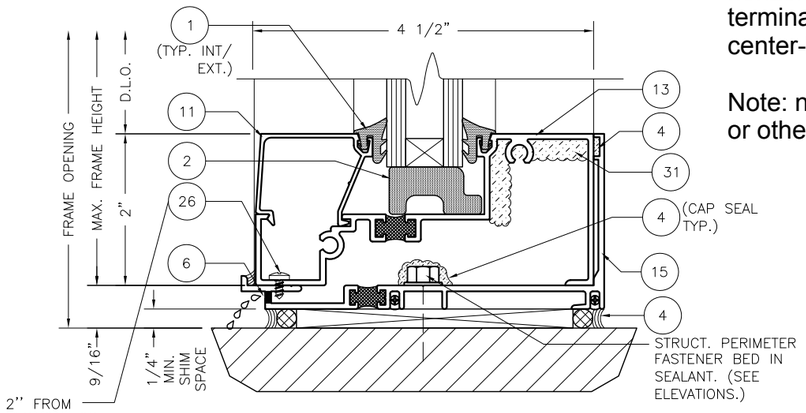
4 – STANDARD VERTICAL
1:2



5 – HEAVY VERTICAL
1:2



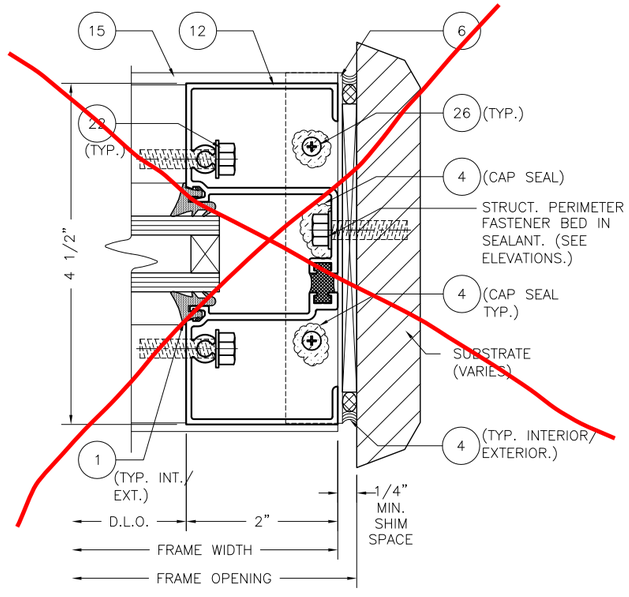
2 – STARDARD HORIZONTAL
1:2



3 – STANDARD SILL
1:2

□r□□□□□□□□□ □□□□□□ □d□□d. Intermediate horizontals not included in O-O configuration; terminal jambs not included because NFRC center-line approach used with verticals.

Note: no hardware, fasteners, setting blocks, or other discontinuous parts were modeled.



6 – STARDARD JAMB
1:2
RIGHT HAND SHOWN

TURNER ENGINEERING & CONSULTING, INC.
The information on this page, unless otherwise noted, is representative of the materials and profiles used in modeling performed for Report: CAP-030513-01
Initials: ZZ

REV	BY	DATE	DESCRIPTION
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Coral Architectural Products
3010 RICE MINE ROAD, TUSCALOOSA, AL 35406
PHONE: 800-772-7737 FAX: 800-255-7320

FL300T AAMA 507 THERMAL SIMULATION NFRC CMAST SUBMITTAL DRAWINGS
STANDARD FRAMING DETAILS

DATE		
2/27/2013		
DRAWN	CHECKED	APPROVED
MJ	WS	WS

PROJECT NO. AAMA FL300T
DRAWING NO. FL300T-507
SHEET 3 OF 5

BILL OF MATERIALS

ITEM NO.	P/N	DESCRIPTION	DIMENSIONS	MATERIAL	MANUFACTURER	NOTES
1	NG1	GLAZING GASKET	.197 SPACE	EPDM	VARIES	USED ON EXT. AND INT.
~~2~~	SB3	SETTING BLOCK	1.50 X 4.00 X .625	EPDM	VARIES	
~~3~~	WD300-1	WATER DEFLECTOR	VARIABLE SPACE	RIGID PVC	CORAL	LOCATE ONE AT EACH END OF INTERMEDIATE
4	795	JOINT/PERIMETER SEALANT	VARIABLE SPACE	SILICONE	DOW	
~~6~~	ED339-1	END DAM	.75 X 2.188 X .062	6063-T6 ALUMINUM	CORAL	
7	FL334T	LIGHT VERTICAL MULLION/JAMB	2.00 X 4.5 X .070	6063-T6 ALUMINUM	CORAL	
9	FL316	HEAVY VERTICAL MULLION	2.00 X 4.5 X .190	6063-T6 ALUMINUM	CORAL	
~~10~~	FL326T	HORIZONTAL MULLION	2 X 4.460 X .070	6063-T6 ALUMINUM	CORAL	
11	FL303	GLASS STOP	1.207 X 1.543 X .050	6063-T6 ALUMINUM	CORAL	
12	FL321T	HEAD/WALL JAMB	2.00 X 4.5 X .070	6063-T6 ALUMINUM	CORAL	
13	FL322T	SILL/HEAD	2.00 X 4.460 X .070	6063-T6 ALUMINUM	CORAL	
14	FL325T	OPEN BACK POCKET FILLER	.852 X 3.75 X .062	6063-T6 ALUMINUM	CORAL	
15	FL339T	SUBSILL FLASHING	2.125 X 4.714 X .078	6063-T6 ALUMINUM	CORAL	
~~22~~	AS16	TYPICAL SPLINE SCREW	#14 X 1" HHSTS	STEEL	VARIES	TYPICAL SPLINE SCREW
~~23~~	FASTENER	FOR ATTACHING SUBSILL TO STEEL SUBSTRATE	3/16" X 1" PH SELF DRILLING	STEEL	TEK	
~~24~~	FASTENER	FOR ATTACHING SUBSILL TO CONCRETE SUBSTRATE	3/16" X 2" SHWH	STEEL	TAPCON	
~~26~~	AS21	ATTACH FL322T SILL TO FL339T SUBSILL	#6 X 3/8" X PPH	STEEL		ATTACH AT 12" O.C.
~~27~~	SB19T	SETTING BLOCK - INTERIOR GLAZED	1 X 4 X .431	EPDM	VARIES	
~~31~~	SM5601	JOINT SEALANT TAPE	⅛" X ½" VARIES	BUTYL	SCHNEE-MOREHEAD	USED AT HORIZONTAL TO VERTICAL JOINT INTERSECTIONS
32						
33						

□r□□□□□□□□□ □□□□□□ □d□□d□

TURNER ENGINEERING & CONSULTING, INC.

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REV	BY	DATE	DESCRIPTION
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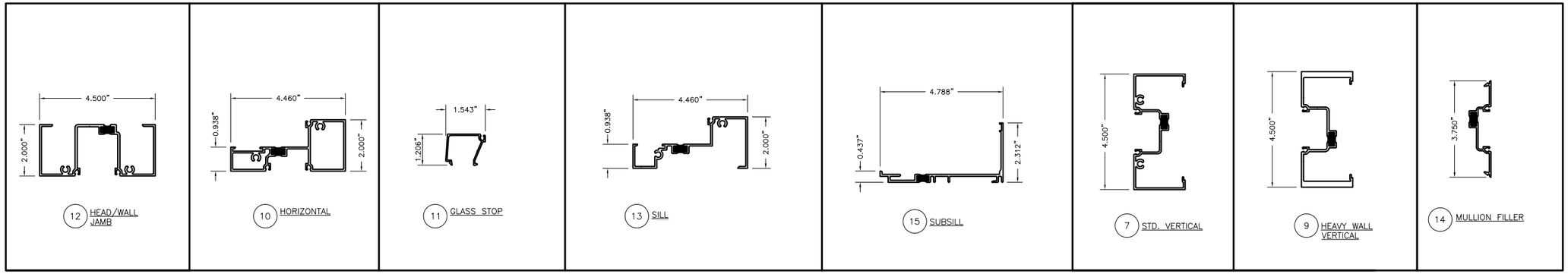
Coral Architectural Products
3010 RICE MINE ROAD, TUSCALOOSA, AL 35406
PHONE: 800-772-7737 FAX: 800-255-7320

FL300T AAMA 507 THERMAL SIMULATION NFRC CMAST SUBMITTAL DRAWINGS

BILL OF MATERIALS

DATE	2/27/2013	
DRAWN MJ	CHECKED WS	APPROVED WS
PROJECT NO.	AAMA FL300T	
DRAWING NO.	FL300T-507	
SHEET	4 OF 5	



TURNER ENGINEERING & CONSULTING, INC.

The information on this page, unless otherwise noted, is representative of the materials and profiles used in modeling performed for Report: CAP-030513-01

Initials: ZZ

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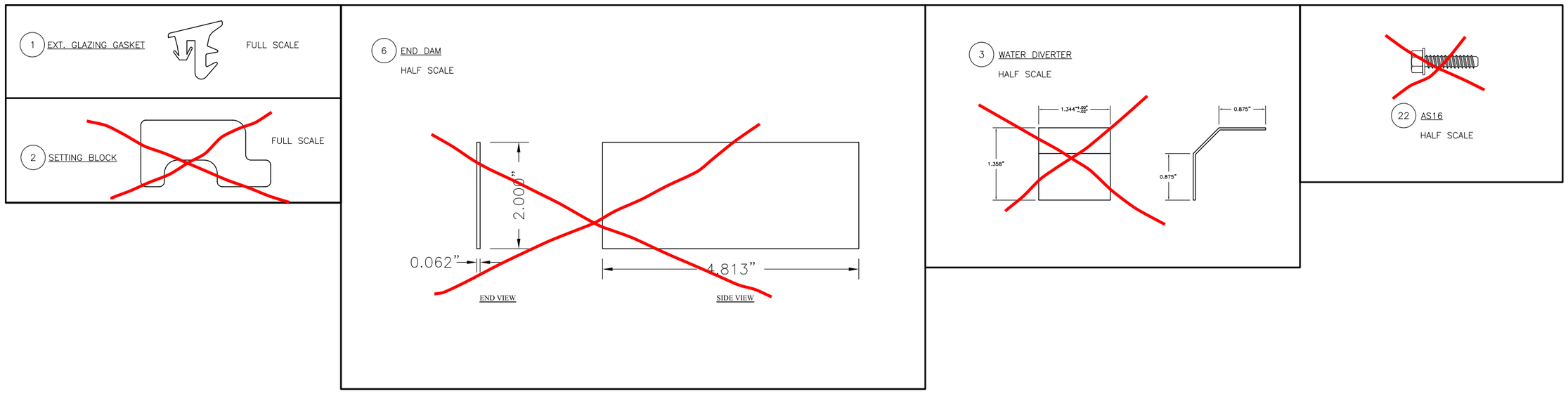

REV	BY	DATE	DESCRIPTION
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Coral ▪ Architectural Products ▪
3010 RICE MINE ROAD, TUSCALOOSA, AL 35406
PHONE: 800-772-7737 FAX: 800-443-6261

FL300T AAMA 507 THERMAL SIMULATION NFRC CMAST SUBMITTAL DRAWINGS

DIE DRAWING

DATE		
2/27/2013		
DRAWN	CHECKED	APPROVED
MJ	WS	WS

PROJECT NO.
AAMA FL300T

DRAWING NO.
FL300T-507

SHEET
5 OF 5