

## SAMPLE WARRANTIES

# Painted Finish Limited Warranty

## D2000 Powder Coat Finish

Customer: \_\_\_\_\_

Project: \_\_\_\_\_

Date of Substantial Completion: \_\_\_\_\_

This conditional limited warranty is in addition to the Coral Architectural Product's conditional limited standard product warranty. Coral Architectural Products (CAP) warrants that during the warranty period there will be:

### Clause 1

- No visible checking\* or cracking\* of the **Interpon D2000™** powder coating.
- No chalking\* of the **Interpon D2000™** powder coating in excess of that represented by Number 8 rating based on ASTM D4214.
- No color change of the **Interpon D2000™** powder coating greater than 5 (five) CIE Lab AE units calculated in accordance with ASTM 2244 Section 6.3. Color change shall be measured on the exposed surface which has been cleaned of oil, grease, chalk and oxidized film or other contaminants. Corresponding values shall be measured on the original retained batch panel. (Panel stored in the dark at temperatures below 30° C).

### Clause 2

- Gloss Retention of the **Interpon D2000™** powder coating when applied to test panels will be greater than or equal to 30% after 5 years exposure in Florida (facing 45° South) in accordance with the requirements of AAMA 2604-02 Clause 7.9.1.4.2.
- Adhesion of the **Interpon D2000™** powder coating when initially applied to test panels and measured by reference to AAMA 2604-02 Clause 7.4.2 will show no removal of the film.

### Warranty Terms and Conditions

- The "Warranty Period" for the warranties in Clause 1 shall mean the period of fifteen (15) years, and for the warranty in Clause 2 shall mean five (5) years, commencing on the date of substantial completion of the project or six months from the date of the initial shipment, whichever is sooner?
- Color measurements (delta E) are measured at 10 degrees and on exposed coated surfaces that have been cleaned of all external deposits including chalk and compared to the original unexposed coated surface. For comparison purposes, CAP will maintain a standard paint panel and/or documentation indicating color, gloss and other properties. It is understood that fading may not be uniform if the coated surfaces are not equally exposed to the sun and weathering elements. Prior to the determination of a gloss value using an angle of incidence of 60 degrees following ASTM D523, the surface must be cleaned using a 1% aqueous solution of a wetting agent with a soft sponge under light pressure.
- This warranty extends only to parts exposed to normal atmospheric conditions in the United States.
- A systematic maintenance program must be instituted to clean the surface periodically so as to prevent accumulations of salt deposits and harmful pollutants.
- This Warranty applies only if such painted material is installed in strict accordance with CAP's recommended practices and maintained in accordance with American Architectural Manufacturers Association (AAMA) Publication Number 610.1 "Voluntary Guide Specification for Cleaning and Maintenance of Architectural Painted Aluminum". AAMA Publication No. 610.1 will be furnished upon request.
- Maintenance: The cleaning recommendations for **Interpon D2000™** is an integral part of the warranty given for gloss, color retention and chalking. The warranty requires that regular cleaning has to be performed periodically, at least once a year and twice a year for structures directly exposed to areas of high salt concentration, such as near a seashore.

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The conditions are as follows:

- ◆ Clean water with slight amounts of mild alkaline detergents must be used.
- ◆ The cleaning effect maybe increased by rubbing with a soft, non-scratching cloth or cotton with modest pressure.
- ◆ The temperature of the parts to be cleaned must not exceed 80° F.
- ◆ For removal of grease and oily substances isopropyl alcohol may be used.
- ◆ The cleaning solution must not be allowed to react for more than one (1) hour.
- ◆ After cleaning the surfaces must be rinsed with clean, cold water.
- ◆ A proper maintenance record has to be kept and documented. This documentation must contain the following information:
  - ✓ Date
  - ✓ Name and address of performing party
  - ✓ Description of cleaning procedure and detergents used
  - ✓ Signature of person performing the cleaning procedure

This warranty does not extend to:

- a) Damage to the coating caused by moisture or other contamination during storage of the powder or substrate or application;
- b) Damage to the coating during handling, shipping, processing, installation, improper cleaning or maintenance, etc.;
- c) Damage caused by impact, external forces, abrasion, environmental pollution, acid rain, immersion in salt water, hail, abnormal weather conditions, exposure to excessive temperatures (in excess of 150 F), solvents or chemicals, tapes, sealants, acts of God or other abuse; or
- d) Damage due to other circumstances beyond CAP's control.

### Claim Procedure

In the event of a claim, claimant shall demonstrate that the failure of the product was due to a breach of this warranty and furnish proof of purchase of the defective CAP product. Claims must be made in writing within thirty days after the customer becomes aware of the failure or potential failure of the coating. CAP must be given an opportunity to inspect the substrate and coating that form the basis for the claim.

The sole and exclusive remedy with respect to this Warranty shall be repair or replacement of the defective material or repayment by CAP of the purchase price paid therefore. CAP reserves the right to select the remedy.

The foregoing is extended solely to the Customer and is granted IN LIEU OF ALL OTHER GUARANTEES AND WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, WITHOUT THE GENERALITY OF THE FOREGOING, ANY GUARANTEE OR WARRANTY OF MERCHANTABILITY OF FITNESS FOR A PARTICULAR PURPOSE.

Coral Architectural Products

\_\_\_\_\_  
Representative

\_\_\_\_\_  
Customer Service Manager  
Title

\_\_\_\_\_  
To Be Advised  
Date