

Interpon D High Durability Architectural Finishes



All products supplied & technical advice given are subject to the standard terms of sale of the AkzoNobel supplying company. Copyright 2009 Akzo Nobel Powder Coatings Ltd. Interpon is a registered trademark of AkzoNobel. (Issue 1 - 11/2009). For technical reasons associated with color reproduction, the colors shown give only an indication of shade. No guarantee can be given that they will exactly match the powder product.





3010 Rice Mine Road Tuscaloosa, AL 35406 Phone 1-800-772-7737 Fax 1-800-443-6261 Website www.coralap.com

Interpon D

Interpon D High Durability Finishes are architectural powder coatings especially designed to give outstanding exterior weatherability on buildings around the world. Having all the advantages of powder coatings such as film toughness, cost effectiveness and low environmental impact, Interpon D High Durability Finishes use innovative polymer technology to provide long term cosmetic and functional protection of substrates in the most demanding environments.





There are two performance levels to choose from:

Ultra Durable Finishes

Interpon D2000

The **Interpon D2000** range offers significantly improved gloss retention and enhanced resistance to chalking and fading in comparison to standard architectural powder coatings. All brands and products in this series meet the relevant long term weathering architectural standards of AAMA2604.

Hyper Durable Finishes Interpon D3000 - Fluoromax

An even stronger performance level is provided by Interpon D3000 products, which are based on AkzoNobel's innovative Fluoromax technology. With a proven record of 10 years Florida performance and compliance with AAMA2605, Interpon D3000 is the powder alternative to fluorocarbon liquid coatings (PVDF and PVF2).

Interpon D2000	Definition	Weathering	Definition	Interpon D3000-Fluoromax
Pass ≥ 30%	AAMA2604-05 7.9	Gloss Retention	AAMA2605-05 7.9	Pass ≥ 50%
Pass > No. 8 Rating (ASTM D4214:89)	AAMA2604-05 7.9	Chalking Resistance	AAMA2605-05 7.9	Pass ≥ No. 8 Rating (ASTM D658) for colors, No. 6 for whites
Pass ≤ 5 r E (Hunter)	AAMA2604-05 7.9	Color Stability	AAMA2605-05 7.9	Pass ≤ 5 r E (Hunter)
Interpon D2000	Definition	Corrosion Tests	Definition	Interpon D3000-Fluoromax
Pass No corrosion more than 1/32" - 1/16" from scribe, min blister rating 8 (ASTM B117)	AAMA2604-05 7.8 (3000 hrs)	Salt Spray	AAMA2605-05 7.8 (4000 hrs)	Pass No corrosion more than 1/32" - 1/16" from scribe, min blister rating 8 (ASTM B117)
Pass Blister formation < "few" size no. 8 (ASTM D2247, ASTM D714)	AAMA2604-05 7.8 (1500 hrs)	Constant Humidity	AAMA2605-05 7.8 (4000 hrs)	Pass Blister formation less than "few" size no. 8 (ASTM D2247, ASTM D714) "few" size no. 8
Pass No blisters of film removal	AAMA2604-05 7.4	Boiling Water Adhesion	AAMA2605-05 7.4	Pass No blistering or detachment following tape pull
Pass No blisters	AAMA2604-05 7.4	Wet Adhesion	AAMA2605-05 7.4	Pass No blistering or detachment following tape pull
Interpon D2000	Definition	Chemical Tests	Definition	Interpon D3000-Fluoromax
Pass No blisters. No change in appearance	AAMA2604-05 7.7	Muriatic Acid Test	AAMA2605-05 7.7	Pass No visual change, no blisters
Pass Delta E (Hunter) <5	AAMA2604-05 7.7	Nitric Acid Resistance	AAMA2605-05 7.7	Pass Color change ≤ 5 r E (Hunter)
Pass No blisters, adhesion loss visual change	AAMA2603-02 6.6	Detergent Resistance	AAMA2605-05 7.7	Pass No blistering, loss of or adhesion or visual change
Pass No blisters, adhesion or visual change	AAMA2604-05 7.7	Mortar Resistance	AAMA2605-05 7.7	Pass No loss of adhesion or loss visual change
Interpon D2000	Definition	Mechanical Tests	Definition	Interpon D3000-Fluoromax
Pass No removal of film	AAMA2604-05 7.4	Dry Adhesion	AAMA2605-05 7.4	Pass No removal of film
Pass No tape removal of film substrate following 0.1" deformation	AAMA2604-05 7.5	Impact Resistance	AAMA2605-05 7.5	Pass No tape removal of film to to substrate following 0.1" deformati
Pass F No rupture of film (ASTM D3363)	AAMA2604-05 7.3	Dry Film Hardness	AAMA2605-05 7.3	Pass F No rupture of film (ASTM D3363)
Pass Abrasion coefficient value >20	AAMA2604-05 7.6	Abrasion Resistance	AAMA2605-05 7.6	Pass Abrasion coefficient value >40